

1-9. (CANCELED)

10. (CURRENTLY AMENDED) A luminescent signage component comprising:

a one piece body in the form of a sign plate made from a single layer of transparent material, having a first face and a second face;

at least one inlaid cavity in the body defining one of alpha-numeric indicia or graphic indicia, and the at least one cavity being closed by an integrally formed transparent window positioned across the second face;

luminescent epoxy filling the at least one cavity, such that the one of alpha-numeric indicia or graphic indicia emits a luminescent glow in the event of a power failure; and

a constant light source backlighting the at least one inlaid cavity.

11. (WITHDRAWN) A luminescent signage component, comprising:

a body in the form of a molding;

at least one cavity in the body;

luminescent epoxy filling the at least one cavity, such that the luminescent epoxy emits a luminescent glow in the event of a power failure, and

the at least one cavity having a light reflecting coating, thereby facilitating charging of the luminescent epoxy.

12. (WITHDRAWN) The luminescent signage component as defined in Claim 11, wherein the molding is a door molding for an exit door.

13. (WITHDRAWN) The luminescent signage component as defined in Claim 11, wherein the molding is a chair rail molding with graphic indicia adapted to point toward an exit door.

14. (WITHDRAWN) A luminescent signage component, comprising:

a transparent tubular body;

a cavity in the body in the form of an axially extending bore;

luminescent epoxy filling the cavity, such that the luminescent epoxy emits a luminescent glow through the transparent tubular body in the event of a power failure.

15. (CURRENTLY AMENDED) An exit sign comprising:

a sign enclosure;

a constant light mounted in the enclosure;

a one piece sign plate made from a single layer of transparent material mounted in the enclosure, the sign plate having a first face and a second face, at least one inlaid cavity in the sign plate defining alpha-numeric indicia, the at least one cavity being closed by an integrally formed transparent window positioned across the second face, the alpha-numeric indicia of the sign plate bearing letters spelling the word EXIT, luminescent epoxy filling the at least one inlaid cavity between the first face and the second face resulting in the letters being formed with the luminescent epoxy, the at least one inlaid cavity of the sign plate being backlit by the light, such that the light illuminates the letters and activates the luminescent material so that the letters EXIT give off a luminescent glow making them visible when power to the light is disrupted.

16. (CANCELED)

17. (NEW) The luminescent signage component as defined in claim 11, wherein the at least one inlaid cavity, defining one of alpha-numeric indicia or graphic indicia, is formed in the first face of the one piece body and extends toward the second face of the sign plate.

18. (NEW) The luminescent signage component as defined in claim 17, wherein at least a portion of the luminescent epoxy filling the at least one cavity is located between the first face and the second face of the one piece body.

19. (NEW) The luminescent signage component as defined in claim 15, wherein the at least one inlaid cavity in the sign plate is formed in the first face and extends toward the second face of the sign plate.

20. (NEW) The luminescent signage component as defined in claim 19, wherein at least a portion of the luminescent epoxy filling the at least one inlaid cavity in the sign plate is located between the first face and the second face of the sign plate.